



**SPECIALIST  
MACHINERY  
SALES** PTY LTD

# SUPERIOR COIL LINES



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MACHINERY  
SALES**

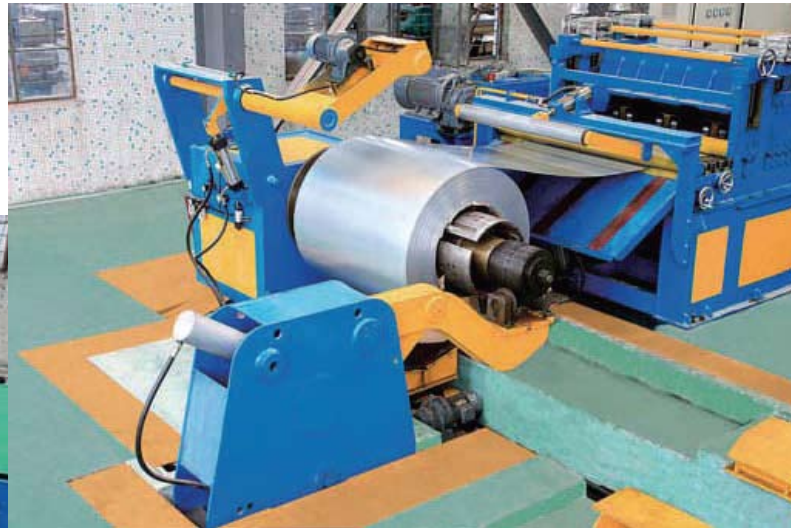


VALUE  
RELIABILITY  
INNOVATION  
MULTI-TASKING  
FIT FOR PURPOSE

## Cut to length lines

## Slitting lines

## Combination slitting & cut to length lines



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[www.smsales.com.au](http://www.smsales.com.au)

SUPPLYING SUPERIOR MACHINE TOOL SOLUTIONS



## CUT TO LENGTH LINE



型号 Model	650型	800型
Processing material	Cold-rolled steel coil, Galvanized coil, Color-coated coil, Stainless steel coil, etc.	
Processing sheet thickness	0.2mm-2.3mm	0.2mm-2.3mm
Processing sheet width	650mm (MAX)	800mm (MAX)
Coil weight permitted	6ton (MAX)	8ton (MAX)
Cutting accuracy	±0.3mm	±0.3mm
机组速度 Line speed	100m/min (MAX)	120m/min (MAX)

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## CUT TO LENGTH LINE



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型号 Model	1250型	1600型	1850型
原始卷料 Processing material	冷轧板、镀锌板、彩涂板、不锈钢板等 Cold-rolled steel coil, Galvanized coil, Color-coated coil, Stainless steel coil, etc.		
材料厚度 Processing sheet thickness	0.3mm-2.3mm	0.5mm-3.0mm	0.5mm-3.0mm
材料宽度 Processing sheet width	1250mm (MAX)	1600mm (MAX)	1850mm (MAX)
卷料重量 Coil weight permitted	15ton (MAX)	20ton (MAX)	20ton (MAX)
剪切精度 Cutting accuracy	±0.3mm	±0.4mm	±0.5mm
机组速度 Line speed	60m/min-80m/min		

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## Leveller Shear Stacker

- Cutting accuracy and precision thanks to the machine solidity.
- High quality on flatness.
- High precise cut to length control.
- High quality on cutting.
- Perfect stacking.
- Delightful man-machine interface.
- Easy and simplens maintenance.



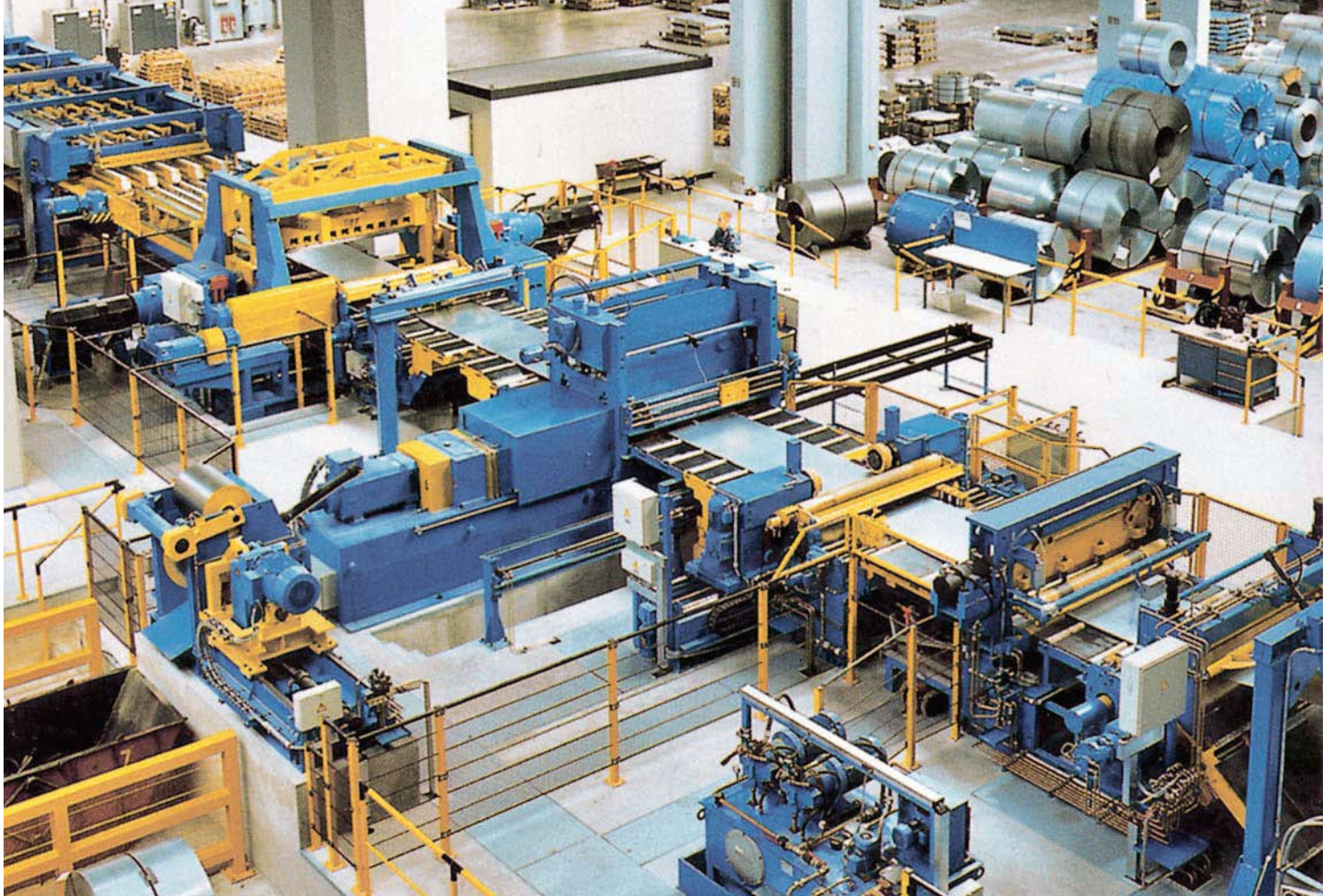
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型号 Model	1250型	1600型	1850型
原始卷料 Processing material	冷轧板、镀锌板、彩涂板、不锈钢板等 Cold-rolled steel coil, Galvanized coil, Color-coated coil, Stainless steel coil, etc.		
材料厚度 Processing sheet thickness	0.3mm-2.3mm	0.5mm-3.0mm	0.5mm-3.0mm
材料宽度 Processing sheet width	1250mm (MAX)	1600mm (MAX)	1850mm (MAX)
卷料重量 Coil weight permitted	15ton (MAX)	20ton (MAX)	20ton (MAX)
剪切精度 Cutting accuracy	剪切Cutting $\pm 0.3\text{mm}$ 加减速Acc/ decelerate $\pm 0.5\text{mm}$		
机组速度 Line speed	90m/min-120m/min		

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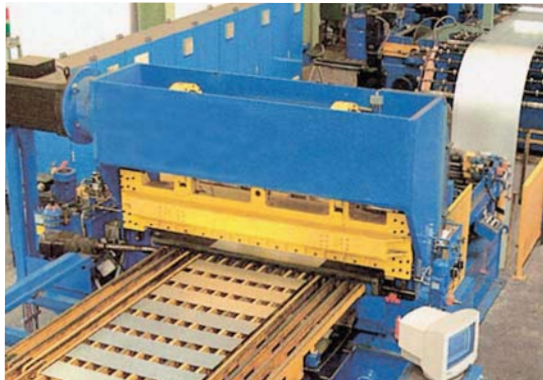
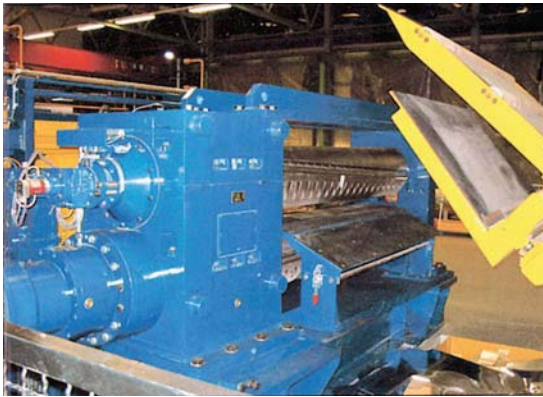
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VALUE  
RELIABILITY  
INNOVATION  
MULTI-TASKING  
FIT FOR PURPOSE

## Decoiler Shear Stacker

- Cutting accuracy and precision thanks to the machine solidity
- High quality on flatness
- High precise cut to length control
- High quality on cutting
- High efficiency for production
- Delightful man-machine interface



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## CUT TO LENGTH LINE



型号 Model	1600型	1800型	2100型
原始卷料 Processing material	热轧板、热轧酸洗板、不锈钢板等 Hot-rolled steel coil, Hot-acid-cleaning steel coil, Stainless steel coil, etc.		
材料厚度 Processing sheet thickness	1.2mm-6.0mm	3mm-12mm	4mm-16mm
材料宽度 Processing sheet width	1600mm (MAX)	1800mm (MAX)	2100mm (MAX)
卷料重量 Coil weight permitted	30ton (MAX)	30ton (MAX)	30ton (MAX)
剪切精度 Cutting accuracy	±0.8mm	±1.2mm	±1.5mm
机组速度 Line speed	60m/min (MAX)	20m/min-40m/min	15m/min-25m/min

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- 高度可靠的机器性能
- 准确的定长
- 完全的应力消除
- 精确的切边精度
- 整齐的堆垛
- 友好的人机界面

- Cutting accuracy and precision thanks to the machine solidity
- High precise cut to length control
- Completely eliminate stress
- Accurate trimming
- Tidy stacking
- Delightful man-machine interface



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Decoiler Trimming shear Leveller Stacker



## COMBINED LINE

The combined line can do precision cut-to-length and slit-recoiling, and stack automatically the sheet metal after decoiling, leveling, cut-to-length, and recoil at high speed the strip after slitting coil.

A high efficient combination of the cut-to-length and slit-recoil can be realized by such combined line, which enhance highly the rate of equipment utilization for enterprises which consume a big quantity of sheet metal with various specifications.



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## SHEET METALS SLIDING DOWN LINE



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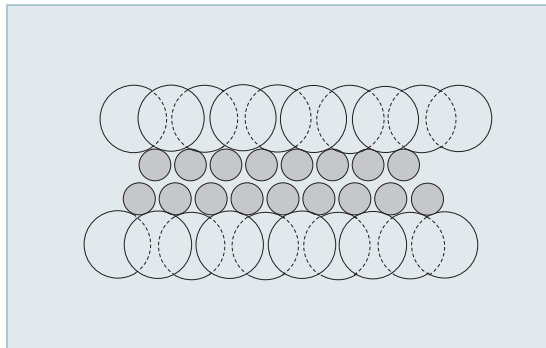
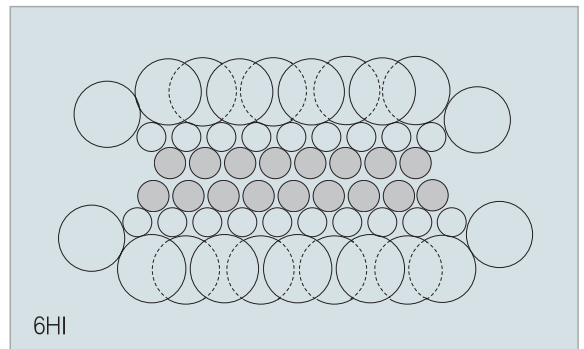
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